



Die Mark

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6 <sup>1</sup>/<sub>2</sub>

4 <sup>3</sup>/<sub>4</sub>

Grain Direction

**ECS**

*"Exclusive to the trade"*

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**Die No. 0104**

**Machine Insertable  
A6 Side Seam Envelope:**

- Sheet size 9 x 11 <sup>1</sup>/<sub>4</sub> – **Grain Long**
- Print die marks top 2 corners of envelope
- Mark Stock Grip & Guide
- Extend all bleeds 1/8" beyond score line
- Stock must be jogged
- Multiple up layouts supplied on request

**Note:**  
**Due to die cutting requirements, sheet size and positioning on sheet must follow this layout exactly!**

