



ECS

"Exclusive to the trade"

Envelope Converting Service, Inc.

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**Die No. 0219-104
 #10 DS Outside Flood Envelope:**

- Sheet size 19 x 25 - **Grain Optional**
- Print die marks top 2 corners of envelope
- Mark Stock Grip & Guide
- Extend all bleeds 1/8" beyond score line
- Stock must be jogged
- Multiple up layouts supplied on request

Note:
 Due to die cutting requirements, sheet size
 and positioning on sheet must follow this
 layout exactly!