



Die Mark

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$8\frac{1}{8}$

Grain Direction

$5\frac{1}{2}$

# ECS

*"Exclusive to the trade"*

**Envelope Converting Service, Inc.**

6603 Ursula Place South  
Seattle, WA 98108  
(206) 767-3653 • Fax (206) 767-0838  
Toll Free 1-800-344-3653

**Die No. 0107**

**A8 Side Seam Square Flap:**

- Sheet size  $10\frac{3}{8}$  x  $12\frac{1}{2}$  – **Grain Long**
- Print die marks top 2 corners of envelope
- Mark Stock Grip & Guide
- Extend all bleeds  $1/8$ " beyond score line
- Stock must be jogged
- Multiple up layouts supplied on request

**Note:**  
**Due to die cutting requirements, sheet size and positioning on sheet must follow this layout exactly!**

