



Die Mark

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$6\frac{1}{2}$

$9\frac{1}{2}$

Grain Direction

ECS

"Exclusive to the trade"

Envelope Converting Service, Inc.

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Die No. 0427A

$6\frac{1}{2}$ x $9\frac{1}{2}$ Open End:

- Sheet size 14 x $12\frac{1}{2}$ – **Grain Short**
- Print die marks top 2 corners of envelope
- Mark Stock Grip & Guide
- Extend all bleeds 1/8" beyond score line
- Stock must be jogged

Note:
Due to die cutting requirements, sheet size and positioning on sheet must follow this layout exactly!

