



Die Mark

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$6\frac{1}{2}$

$9\frac{1}{2}$

Grain Direction

**ECS**

*"Exclusive to the trade"*

**Envelope Converting Service, Inc.**

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**Die No. 0427A**

**$6\frac{1}{2}$  x  $9\frac{1}{2}$  Open End:**

- Sheet size 14 x  $12\frac{1}{2}$  – **Grain Short**
- Print die marks top 2 corners of envelope
- Mark Stock Grip & Guide
- Extend all bleeds 1/8" beyond score line
- Stock must be jogged

**Note:**  
**Due to die cutting requirements, sheet size and positioning on sheet must follow this layout exactly!**

