



**ECS**

*"Exclusive to the trade"*

**Envelope Converting Service, Inc.**

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**Die No. 0411 - Letterpress ONLY!  
#10 Custom Open End - 1 3/4" Sq. Flap:**

- Sheet size 11 x 17 - **Grain Long**
- Print die marks top 2 corners of envelope
- Mark Stock Grip & Guide
- Extend all bleeds 1/8" beyond score line
- Stock must be jogged

**Note:**  
**Due to die cutting requirements, sheet size  
and positioning on sheet must follow this  
layout exactly!**