



Die Mark

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9 1/2

6 1/2

# ECS

*"Exclusive to the trade"*

**Envelope Converting Service, Inc.**

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Grain Direction

**Die No. 0324B**  
**6 1/2 x 9 1/2 OS Booklet:**

**•Sheet size 11 1/2 x 14 1/2 - Grain Long**

- Print die marks top 2 corners of envelope
- Mark Stock Grip & Guide
- Extend all bleeds 1/8" beyond score line
- Stock must be jogged
- Multiple up layouts supplied on request

**Note:**  
**Due to die cutting requirements, sheet size and positioning on sheet must follow this layout exactly!**

