



Die Mark

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Grain Direction

ECS

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Envelope Converting Service, Inc.

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**Die No. 0324
6X9 Booklet Envelope:**

- Sheet size 11 ½ x 13 ½ – **Grain Long**
- Print die marks top 2 corners of envelope
- Mark Stock Grip & Guide
- Extend all bleeds 1/8" beyond score line
- Stock must be jogged
- Multiple up layouts supplied on request

Note:
Due to die cutting requirements, sheet size and positioning on sheet must follow this layout exactly!

