



Die Mark

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9 ¹/₂

4 ¹/₈

Grain Direction

Outside Flood Knockout

Outside Flood Knockout



"Exclusive to the trade"

Envelope Converting Service, Inc.

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Die No. 0218 - Outside Flood #10 Side Seam Square Flap:

- Sheet size 11 ¹/₂ x 10 ¹/₈ – **Grain Short**
- Print die marks top 2 corners of envelope
- Mark Stock Grip & Guide
- Extend all bleeds 1/8" beyond score line
- Stock must be jogged
- Multiple up layouts supplied on request

Note:
Due to die cutting requirements, sheet size and positioning on sheet must follow this layout exactly!

Outside Flood Knockout

