



Die Mark



Die Mark

9 <sup>1</sup>/<sub>2</sub>

4 <sup>1</sup>/<sub>8</sub>

Grain Direction

Outside Flood Knockout

Outside Flood Knockout

**ECS**

*"Exclusive to the trade"*

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**Die No. 0218 - Outside Flood #10 Side Seam Square Flap:**

- Sheet size 11 <sup>1</sup>/<sub>2</sub> x 10 <sup>1</sup>/<sub>8</sub> – **Grain Short**
- Print die marks top 2 corners of envelope
- Mark Stock Grip & Guide
- Extend all bleeds 1/8" beyond score line
- Stock must be jogged
- Multiple up layouts supplied on request

**Note:**  
Due to die cutting requirements, sheet size and positioning on sheet must follow this layout exactly!

Outside Flood Knockout

