



Die Mark

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$9\frac{1}{2}$

Grain Direction

$4\frac{1}{8}$

ECS

"Exclusive to the trade"

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Die No. 0218

#10 Side Seam Square Flap:

- Sheet size $11\frac{1}{2} \times 10\frac{3}{8}$ – **Grain Short**
- Print die marks top 2 corners of envelope
- Mark Stock Grip & Guide
- Extend all bleeds $\frac{1}{8}$ " beyond score line
- Stock must be jogged
- Multiple up layouts supplied on request

Note:
Due to die cutting requirements, sheet size and positioning on sheet must follow this layout exactly!

