



Die Mark

Die Mark

$8 \frac{7}{8}$

Grain Direction

$3 \frac{7}{8}$

ECS

“Exclusive to the trade”

Envelope Converting Service, Inc.

6603 Ursula Place South

Seattle, WA 98108

(206) 767-3653 • Fax (206) 767-0838

Toll Free 1-800-344-3653

Die No. 0214A

#9 Side Seam Square Flap:

- Sheet size $11 \frac{1}{2} \times 9 \frac{7}{8}$ – **Grain Short**
- Print die marks top 2 corners of envelope
- Mark Stock Grip & Guide
- Extend all bleeds $1/8$ " beyond score line
- Stock must be jogged
- Multiple up layouts supplied on request

Note:
Due to die cutting requirements, sheet size and positioning on sheet must follow this layout exactly!

